



EDELBROCK BLOCK HUGGER HEADER SYSTEM
For Chevy 348/409 'W-Series' Engines
Equipped in a '58-'64 Impala, Bel-Air, Biscayne or Street Rod
Part #65722 & 65723
INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Edelbrock Block Hugger Header System. If you have any questions, please contact our **Technical Hotline at: 1-800-416-8628** , 7am - 5pm, Monday-Friday, Pacific Standard Time.

IMPORTANT NOTE:
Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.

BEFORE YOU START:

Read instructions completely before beginning installation. Give yourself plenty of time. Due to variations in frames and suspensions, headers may occasionally come into contact with the frame, body, or other components. This may complicate the installation process. In some cases, modifications may be required to provide adequate clearance for the header. We recommend installing new motor mounts prior to installing headers. An 1/8" thick motor mount spacer is supplied to help clearance issues between the headers and the frame.

NOTE: If re-coating of the headers is desired, you must first remove the existing coating from the headers before recoating.

KIT CONTENTS:

#65722

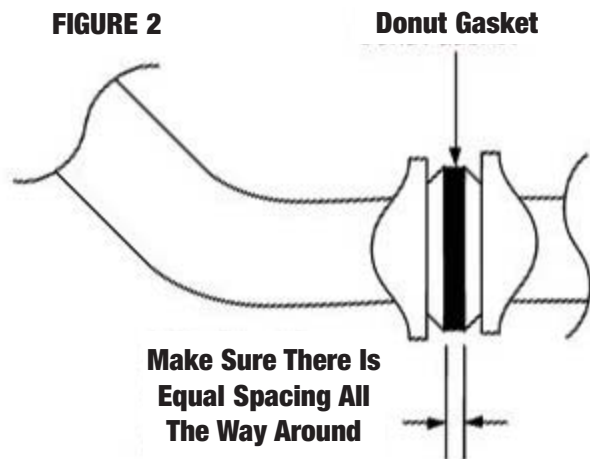
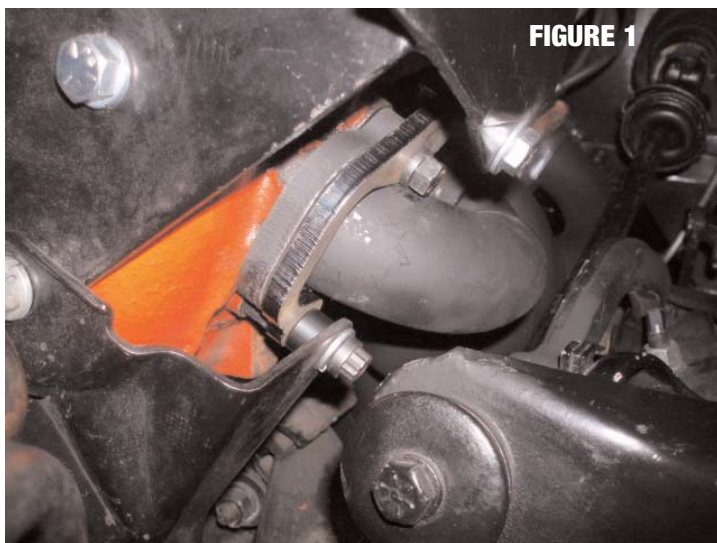
Part Number	Quantity	Description
25-9854	1	Left Side Header
25-9855	1	Right Side Header
25-9678	2	Extension Pipes
22-65723	1	Installation Kit

#65723

Part Number	Quantity	Description
25-9852	1	Left Side Header
25-9853	1	Right Side Header
25-9678	2	Extension Pipes
22-65723	1	Installation Kit

INSTALLATION PROCEDURE

1. Disconnect the battery, then raise and support vehicle off the ground.
2. Disconnect and remove the spark plugs, steering shaft, dip stick, alternator and related brackets, then remove the exhaust down pipes and stock exhaust manifolds.
3. Install the headers on to the engine using the supplied gaskets, bolts, and washers. Install all the header bolts in the header before tightening them. Removal of the starter will make header installation easier in some applications. Bolts, washers and spacers are supplied for re-attaching the stock alternator bracket. An alternator bracket adapter is also supplied and mounts to the driver side header around the first primary tube (See Figure #1).
4. Reinstall the alternator and tighten all brackets, then reinstall the steering shaft, dipstick, spark plugs and wires.
5. Install the supplied donut on to the collector outlet of the header. **NOTE:** Supplied collector extensions are provided to make exhaust system fabrication simpler.
6. Install collector extension pipes on to headers using supplied hardware (See Figure #2).
7. Be sure to check clearance around steering components as you turn the steering from full lock right to full lock left. This should be done with the full weight of the vehicle on the wheels



WARNING!!!

Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!



**Edelbrock Corporation, 2700 California St., Torrance, CA 90503
Tech Line: (800) 416-8628 Office: (310) 781-2222**